



Instructions (read ALL instructions thoroughly before proceeding & watch video)

1- This is a right ear example. It will come shipped to you looking something like the picture on the right, but with the cord attached...

Please view the instructional video at <https://www.youtube.com/watch?v=Blkx2wJFe0Y>

Try not to get the material stuck to the cord, as it's difficult to remove. If you choose to remove the cord before heating, note that you may need to reheat the material around where the cord goes after molding, as the material may be blocking where the plug goes. Reshape to be able to attach the cord and let cool.



cord attaches here for Shure models

2- Clean ears, pull back hair, remove any ear jewelry that might interfere with molding. Take a pair of tongs, or pliers to hold the IEM while you heat at close range with a hair dryer set to high heat (which makes the material pliable)...

**TIP: If you feel like there is too much plastic for your sized ear, you can pick some off while soft.*

3- place the warmed plastic with your IEM attached in your ear.

IMPORTANT! Press firmly on the driver to seat the ear-bud so that it creates an air-tight seal, and then press the mold-able material around the conch of your ear (bowl shaped part of outer ear).

Failing to do this will still create a nice fit, but all your bass response will be lost... similar to why you used to have to keep pushing them back in your ears 3 times per song!

**CAUTION: DO NOT PLACE IN EAR IF TOO HOT!
TEST FOR WARMTH AND PLIABILITY BEFORE PLACING IN YOUR EAR.**

**TIP: Be sure to press the warmed material into and under this part of the outer ear.*



Under this horizontal ridge

Doing this provides the most secure seal, maintains bass response, and holds it in without moving. Molding the material 'above' that horizontal ridge, your ear-piece will tend to move out slightly when your jaw moves, and you will temporarily lose bass response.

4- Let it sit in your ear to cool for at least 5 min. to harden.

** Notes: Using a mirror could be helpful. Also, If you feel there is too much plastic material for your size ear, while it's warm & pliable, just pinch some off and re-shape. Note that sometimes it takes a few tries to get the fit just right.*

5- finished product will look something like this:



If you are not happy with the fit, simply re-heat and mold again. Be careful not to over mold. Simply getting the material into a few nooks and crannies in the conch of the ear will keep you IEMs nice and snug. This material can be re-molded over & over again... but simple is best! Repeat process for left ear.

WARNING: Excessive heat can damage your earphones and melt the thermoplastic mold. Do not leave earphones in a hot car, or anywhere that would expose them to high heat. Melted thermoplastic can adhere to other objects. and be very difficult to remove.

CLEAN WITH ALCOHOL PAD OR ANTI-BACTERIAL WIPE TO KEEP SANITARY.

